Appendix

Table 1. Collaborating Associations

Association	Form of Participation
The Institute of Internal Auditors, R.O.C.	Chief Auditor Yi Chun Lee is a member
Taiwan Quality Food Association (TQF)	Grape King Bio is an association member
Taiwan Niu-Chang-Chih Industry Association	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as director
International Life Sciences Institute Taiwan (ILSI Taiwan)	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as director
Association for Taiwan-Japan Cooperation on Industrial Technology (IJCIT)	Grape King Bio is an association member
Chinese Association for Industrial Technology Advancement	
Taiwan Association for Lactic Acid Bacteria	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as Chairman
Taoyuan Importers & Exporters Chamber of Commerce	Grape King Bio is an association member
Chinese Excellent Management Association (CEMA)	
Taiwan Bio Industry Organization (TBIO)	Grape King Bio is an association member
Institute for Biotechnology and Medicine Industry	Crape King Bio is an association member
Taiwan Functional Food Industry Association	Grape King Bio is an association member/Chairman Tseng serves as executive director
Taiwan Association for Food Science and Technology	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as a member of the Food Safety Advisory Committee
Taiwan-Japan Business Exchange Association	Grape King Bio is an association member
Health Food Society of Taiwan	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as director
Food Industry Intelligent Automation Association Taiwan	Crape King Bio is an association member
International Life Sciences Institute Taiwan	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as director
Botanical Drug Development Consortium	Grape King Bio is an association member
Taiwan Halal Integrity Development Association	Grape King Bio is an association member
Taiwan Association for Traditional and Complementary Medicine (TATCM)	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as executive director
Taoyuan City Nurses Association	$Hsin-Yu\ Hsu\ is\ a\ member.\ According\ to\ the\ regulations\ of\ the\ Nursing\ Personnel\ Act,\ nurses\ are\ required\ to\ join\ nurses\ associations\ when\ practicing\ in\ various\ regions$
Taiwan Testing and Quality Assurance Society (TTQAS)	Grape King Bio is an association member/Vice Division Director Sheng-Chieh Hsu serves as director
Taiwan Parenteral Drug Association	Grape King Bio is an association member
Chinese Non-Store Retailer Association	Grape King Bio is an association member

Association	Form of Participation
	<u> </u>
Taoyuan City Industrial Association	Grape King Bio is an association member
Taiwan Pharmaceutical Manufacturers Association	Grape King Bio is an association member
Taiwan Science Park Association of Science and Industry	Longtan Factory is an association member
Taiwan Institute of Directors	Grape King Bio is an association member/Chairman Tseng serves as director
Center for Corporate Sustainability	Grape King Bio is an association member
The Third Wednesday Club	Grape King Bio is an association member
Taoyuan Pharmacist Association	Grape King Bio is an association member
Taoyuan Tourism Factory Advancement Association	Grape King Bio is an association member/Grape King Bio serves as the fourth association executive director
Agricultural Chemical Society of Taiwan	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as director
Taiwan Association for Food Protection	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as executive director
Mycological Society of Taiwan	Grape King Bio is an association member/Deputy General Manager Jin-Chu Chen is an association member
Chinese National Association of Industry & Commerce, Taiwan	Crape King Bio is an association member
Information Systems Audit and Control Association (ISACA)	Grape King Bio is an association member/Chung-Chi Hung is an association member
Biotechnology and Biochemical Engineering Society of Taiwan	Crape King Bio is an association member/Deputy General Manager Jin-Chu Chen serves as director
Development Center for Biotechnology	Grape King Bio is an association member
Research Center for Biotechnology and Medicine Policy	Crape King Bio is an association member
Antrodia cinnamomea Association of Taiwan Treasure	Crape King Bio is an association member
Taiwan Society for Mass Spectrometry	Crape King Bio is an association member
Taiwan Canners Association	Grape King Bio is an association member
RE100	Crape King Bio is an association member
Taiwan Advertisers' Association	Grape King Bio is an association member

Grape King Bio actively participates in food safety activities. We are a member of several food-related associations, including the Taiwan Quality Food Association, Taiwan Association for Food Science and Technology, and Taiwan Functional Food Industry Association, and our Deputy General Manager is a director of multiple associations. We continue to strengthen industrial food safety by working with various corporate organizations and by supporting and using association-formulated safety guidelines for processed foods and drinks. We also participate in industrial initiatives as part of our emphasis on food safety.

Table 2. Inspection Items at all Grape King Bio Factories

Category	Inspection items for Zhongli and Pingzhen factories	Inspection items for Biotech Research Institute
Physical characteristics	Appearance, color deviations, size, weight, thickness, burst strength, leak tests	Appearance, color deviations, weight
Chemical characteristics	Specific gravity, pH levels, moisture content, ash content, acid value, sugar content $$	pH levels, moisture content, sugar content
Microbiological tests	Aerobic plate count, coliform levels, Staphylococcus aureus, mold and yeast, Candida albicans, Listeria monocytogenes	Aerobic plate count, coliform levels, mold and yeast
Heavy metal tests	Arsenic, lead, cadmium, mercury, copper, antimony, tin	
Plasticizer tests	BBP, DBP, DEHP, DNOP, DINP, DIDP, DMP, DEP, DIBP (9 items)	
Pesticide residual tests	410 multiple pesticide residual analyses	
Mycotoxin residual tests	Ochratoxin A, aflatoxin, citrinin	
Water quality tests	pH levels, turbidity, electrical conductivity, total hardness, chloride, aerobic plate count, coliform levels	



Table 3. Water Quality Inspection Items at all Grape King Bio Factories

	Water for pharmaceuticals-Internal inspection items					
Internal Inspection	Inspection Frequency	Inspection Items				
Raw water (Sampling site 1)	One inspection every two weeks		8 items : pH levels, turbicity, residual chlorine, total hardness, electrical conductivity, total organic carbon, aerobic plate count, coliform levels			
	Water quality system site (Sampling sites 2-7) One inspection every two weeks	Sampling site 2	Turbidity			
		Sampling site 3	Total hardness			
		Sampling site 4	3 items : Residual chlorine, aerobic plate count, coliform levels			
		Sampling site 5	${\sf S}$ items : pH levels, total hardness, electrical conductivity, aerobic plate count, coliform levels			
		Sampling site 6	3 items :electrical conductivity, aerobic plate count, coliform levels			
		Sampling site 7	3 items : Total organic carbon, aerobic plate count, coliform levels			
Pure water (Usage sites 1-6)	One inspection every two weeks	4 items : Appeara	nce, electrical conductivity, total organic carbon, total organic carbon			

Water for foods-External inspection items						
External Inspections	Inspection Frequency	Inspection Items				
Raw water	One inspection every two weeks	External inspections cover a total of 68 inspection items in accordance with the standards for drinking water released by the Ministry of Environment.				
Raw water (Sampling site 1)	One inspection every two weeks	$7items: pHlevels, turbidity, residualchlorine, totalhardness, totaldissolvedsolids, aerobicplatecount,\\ coliformlevels$				
	Water quality One inspection every system site two weeks (Sampling sites 2-5)	Sampling site 2	Turbidity			
		Sampling site 3	total hardness			
		Sampling site 4	Residual chlorine			
		Sampling site 5	6 items: pH levels, turbidity, total hardness, total dissolved solids, aerobic plate count, coliform levels			

Table 4. External Certifications and Legal Compliance for Food Safety at **Grape King Bio**

The Act Governing Food Safety and Sanitation, Regulations on Good Hygiene Practice for Food (GHP), Taiwan Quality Food (TQF) General Technical Specifications, ISO220000 & HACCP food safety management system, FSSC22000 food safety management system, National Sanitation Foundation Good Manufacturing Practice (NSF GMP), Halal certification, Health Food Control Act, food industry registry platform, and regulations issued by the TFDA.

Table 5. Third-Party Certifications Obtained by Grape King Bio

System Classification	Certification System	Pingzhen Headquarters	Zhongli Factory	Grape King Biotech Research Institute (Longtan Branch)
EMS	ISO 14001:2015	Yes	No	No
EIMS	ISO 50001:2018	Yes	No	No
OHSMS	ISO 45001:2018	Yes	No	No
OHSMS	CNS 45001:2018	Yes	No	No
	FSSC 22000 (Note 1)	Yes	No	No
	ISO 22000:2018 (Note 5)	Yes	Yes	Yes
	HACCP (Note 2)	Yes	Yes	Yes
	PIC/S GMP	No	Yes	No
QMS	GDP	Yes	Yes	No
	NSF GMP	Yes	No	No
	TQF _(Note 3)	Yes	No	No
	Halal (Note 4)	Yes	Yes	Yes
	ISO/IEC 17025:2017	Yes	Yes	No

Note 1: The latest version (Version 5) was obtained

Note 2: Commissioned verification by SGS

Note 3: Taiwan Quality Food Association; Taiwan Quality Food (TQF)

Note 4: Our Pingzhen Factory obtained 6 product certifications, and our Zhongli and Longtan factories obtained raw material certifications.

Sustainability Reporting Indicators — Food Industry

No.	Requirement	Corresponding Sections	Page No.	Remarks
1.	The evaluation and improvement regarding the company's personnel, work environment, hygiene management of facilities and quality control system to improve food sanitation, safety and quality, as well as the significant product and service categories and the percentage affected.	CH2 Product Liability	51	
2.	The types and number of violations, number of product recalls, and total weight of recalled products related to applicable food safety and sanitation laws and noncompliance with product and service information and labeling laws.	1.5 Legal Compliance 2.2.3 Product Quality and Safety Inspections	46 60	
3.	The percentage of the purchased volume in accordance with internationally recognized responsible production standards, categorized by standards.	2.3.2 Green Product Packaging and Recycling	66	
4.	The percentage of the production volume manufactured in sites certified by an independent third party according to internationally recognized food safety management system standards.	2.2.1 Systemic Food Safety Protections	58	
5.	The number and percentage of suppliers audited, and the audit items and results.	2.1.3 Regular Evaluation of Existing Suppliers	55	
6.	The product trace and track management conducted voluntarily or according to the applicable laws, and the percentage of such relevant products to the whole products.	2.2.4 Tracking and Compliance Management	62	
7.	The food safety laboratories established voluntarily or according to the applicable laws, testing items, testing results, relevant expenses and the percentage of such expenses to the net revenue.	2.2.3 Product Quality and Safety Inspections CH2 Product Liability	60	
8.	Total energy consumption, percentage of purchased electricity, and usage rates of renewable energy	Sustainability Accounting Standards Board (SASB) Index	148	
9.	Total water withdrawal and total water consumption	6.3 Management of Water Resources	133	
10.	Weight of sold products and number of production facilities	Sustainability Accounting Standards Board (SASB) Index	148	

Global Reporting Initiative (GRI) Standards Index

General Disclosures

Grape King Bio follows GRI to publish this report. The report covers performance in economic, social and environmental aspects in 2023 (from January 1 to December 31, 2023)

GRI Standard	Disclosure Item	Corresponding Sections	Page No.	Remarks					
	GRI 1 : Foundation 2021								
	GRI 2 : General Disclosures 2021								
	1. The org	anization and its reporting practices							
2-1	Organizational details	About this Report	3						
2-2	Entities included in the organization's sustainability reporting	About this Report	3						
2-3	Reporting period, frequency and contact point	About this Report	3						
2-4	Restatements of information	No changes in mergers or acquisitions, reporting periods, nature of business, and measurement methods							
2-5	External assurance	About this Report Appendix-Independent Assurance Opinion Statement	3 153						
		2. Activities and workers							
2-6	Activities, value chain and other business relationships	Introduction to Grape King Bio	9						
2-7	Employees	4.2 Talent Recruitment and Structure	93						
2-8	Workers who are not employees	4.2 Talent Recruitment and Structure	93						
		3. Governance							
2-9	Governance structure and composition	2022 Annual Report 2023 Annual Report 1.1 Corporate Governance and Transparency	27	Since Grape King Bio's 2023 ESG report was published before the 2023 annual report, information regarding the company's governance structure and composition can be referred to in the 2022 annual report for now.					
2-10	Nomination and selection of the highest governance body	1.1 Corporate Governance and Transparency	27						
2-11	Chair of the highest governance body	Introduction to Grape King Bio — ESG Management Structure: Sustainability and ESG Committee 1.1 Corporate Governance and Transparency	9 27						
2-12	Role of the highest governance body in overseeing the management of impacts	Introduction to Grape King Bio-ESG Management Structure : Sustainability and ESG Committee	9 13						

spects in 20	023 (from January 1 to December 31,	2023)		
2-13	Delegation of responsibility for managing impacts	Introduction to Grape King Bio-ESG Management Structure : Sustainability and ESG Committee	9 13	
2-14	Role of the highest governance body in sustainability reporting	Stakeholder Communication and Analysis of Material Topics	19	
2-15	Conflicts of interest	Corporate Governance and Transparency Corporate Integrity and Business Ethics	27 33	
2-16	Communication of critical concerns	Corporate Governance and Transparency Corporate Integrity and Business Ethics	27 33	
2-17	Collective knowledge of the highest governance body	1.1 Corporate Governance and Transparency	29	
2-18	Evaluation of the performance of the highest governance body	1.1 Corporate Governance and Transparency	31	
2-19	Remuneration policies	1.1 Corporate Governance and Transparency	30	
2-20	Process to determine remuneration	1.1 Corporate Governance and Transparency	30	
2-21	Annual total compensation ratio	1.1 Corporate Governance and Transparency 4.3.1 Remuneration and Bonuses	33	
	4. S	trategy, policies and practices		
2-22	Statement on sustainable development strategy	A Message from the Chairman Sustainability Strategy: Goals and Commitments	19 6	
2-23	Policy commitments	4.1 Human Rights	87	
2-24	Embedding policy commitments	4.1 Human Rights	87	
2-25	Processes to remediate negative impacts	4.6.1 Multiple Communication Channels	109	
2-26	Mechanisms for seeking advice and raising concerns	4.6.1 Multiple Communication Channels	109	
2-27	Compliance with laws and regulations	1.5 Legal Compliance	39	
2-28	Membership associations	Table 1. Collaborating Associations	142	
	!	5. Stakeholder engagement		
2-29	Approach to stakeholder engagement	Stakeholder Communication and Analysis of Material Topics	19	
2-30	Collective bargaining agreements	4.6.1 Multiple Communication Channels	109	
		GRI 3: Material Topics 2021		
3-1	Process to determine material topics	Stakeholder Communication and Analysis of Material Topics	19	
3-2	List of material topics	Stakeholder Communication and Analysis of Material Themes	19	
3-3	Management of material topics	Impacts of Material Themes and Corporate Responses	21	

Disclosure of 10 Key Issues

GRI Standard	Disclosure Item		Corresponding Sections	Page No.	Remarks	
		1.Product Liability and Sa	afety			
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues CH2 Product Liability	19 47		
GRI 416: Customer Health and Safety 2016	416-2	Incidents of non-compliance concerning the health and safety impacts of products and services	1.5 Legal Compliance	44		
		2. Ethics and Integrit	у			
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues 1.2 Corporate Integrity and Business Ethics	19 33		
GRI 205: Anti-Corruption 2016	205-3	Confirmed incidents of corruption and actions taken	1.2 Corporate Integrity and Business Ethics	33	No incidents of corruption occurred in 2023	
		3.Legal Compliance				
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues CH2 Product Liability	19 47		
GRI 416: Customer Health and Safety 2016	416-2	Incidents of non-compliance concerning the health and safety impacts of products and services	1.5 Legal Compliance	44		
4. Employee Compensation and Benefits						
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues	19		

GRI 201 : Economic Performance 2016	201-1	Direct economic value generated and distributed	1.4 Financial Performance	41	
		5. Talent Attraction and Re	tention		
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues 4.3 Talent Cultivation and Performance Appraisals	19 96	
GRI 401 : Employment 2016 GRI 404 : Training and Education 2016 GRI 405 : Diversity and Equal Opportunity 2016	401-1 401-2 404-1 405-2	New employee hires and employee turnover Benefits provided to full-time employees that are not provided to temporary or part-time employees Average hours of training per year per employee Ratio of basic salary and remuneration of women to men	4.2 Talent Recruitment and Structure 4.3 Talent Cultivation and Performance Appraisals 4.4 Employee Compensation, Benefits, and Health	93 96 99	
		6. Corporate Governance and Tr	ansparency		
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues	19	
GRI 2	2-9	Governance structure and composition	1.1 Corporate Governance and Transparency	27	
		7. Occupational Health and	Safety		
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues	19	
GRI 403 : Occupational Health and Safety 2018	403-2	Hazard identification, risk assessment, and incident investigation	4.5.1 Safe and Hygienic Work Environments 4.5.2 Evaluation of Occupational Safety Risks	106	
8. Customer Service					
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues	19	

GRI 418 :Customer Privacy 2016	418-1	Substantiated complaints concerning breaches of customer privacy and losses of customer data	3.3.3 Listening to Customer Opinions 3.3.4 Protection of Customer Privacy and Rights	83 84	
		9.Human Ri	ghts		
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues 4.3 Talent Cultivation and Performance Appraisals	19 96	
GRI 2	2-23 2-24 2-25 2-26	Policy commitments Embedding policy commitments Processes to remediate negative impacts Mechanisms for seeking advice and raising concerns	4.1 Human Rights 4.6.1 Multiple Communication Channels	87 109	
		10. Innovation a	nd R&D		
GRI 3	3-1 3-2 3-3	Process to determine material topics List of material topics Management of material topics	Stakeholder Communication and Analysis of Material Issues	19	
GRI 302 : Energy 2016	302-3	Energy intensity	6.2.2 Energy Usage	132	
		Other issues (Assurance has beer	received on these items)		
	305-1	Direct (Scope 1) GHG emissions	6.2.2 Energy Usage	132	
GRI 305 : Emissions 2016	305-2	Energy indirect (Scope 2) GHG emissions	6.2.2 Energy Usage	132	
GRI 404 : Training and Education 2016	404-1	Average hours of training per year per employee	4.3.2 Employee Training and Development	98	



General Disclosures

GRI Standard		Disclosure Item	Corresponding Sections	Page No.	Remarks
GRI 204 : Procurement Practices 2016	204-1	Proportion of spending on local suppliers	2.1.1 Procurement Strategy	53	
	205-1	Operations assessed for risks related to corruption	1.2 Corporate Integrity and Business Ethics	33	
GRI 205 : Anti-Corruption 2016	205-2	Communication and training about anti-corruption policies and procedures	1.2 Corporate Integrity and Business Ethics	33	
	205-3	Confirmed incidents of corruption and actions taken	1.2 Corporate Integrity and Business Ethics	33	
GRI 302 : Energy	302-1	Energy consumption within the organization	6.2.2 Energy Usage	132	
2016	302-3	Energy intensity	6.2.2 Energy Usage	132	
	303-3	Water withdrawal	6.3 Management of Water Resources	133	
GRI 303 : Water and Effluents 2018	303-4	Water discharge	6.3 Management of Water Resources	133	
	303-5	Water consumption	6.3 Management of Water Resources	133	
GRI 306 : Effluents and Waste 2016	306-2	Waste by type and disposal method	6.4 Waste Management	137	
GRI 406: Non-discrimination 2016	406-1	Incidents of discrimination and corrective actions taken	4.1 Human Rights	87	
GRI 408 : Child Labor 2016	408-1	Operations and suppliers at significant risk for incidents of child labor	4.1 Human Rights	87	
GRI 409 : Forced or Compulsory Labor 2016	409-1	Operations and suppliers at significant risk for incidents of forced or compulsory labor	4.1 Human Rights	87	
GRI 413 : Local Communities 2016	413-2	Operations with significant actual and potential negative impacts on local communities	4.1 Human Rights	87	

Sustainability Accounting Standards Board (SASB) Index

Household Personal Products and Processed Foods

Category	Disclosed Theme	Code	Accounting Metric	Measurement Unit	Value
			Total water withdrawn	Cubic meters(m³)	355,182
		CG-HP-140a.1	Total water consumed	Cubic meters(m³)	102,430
	Water		Percentage of each in regions with High or Extremely High Baseline Water Stress	Percentage (%)	0%
Environmental	Management	FB-PF-140a.2	Number of incidents of non-compliance associated with water quantity and/or quality permits, standards, and regulations	Number	0
Limionnental		CG-HP-140a.2	Description of water management risks and discussion of strategies and practices to mitigate those risks	Qualitative analysis	Grape King Bio places high emphasis on water quality management and commissions SGS to conduct annual external water quality sampling inspections. This year, we continued to increase recovery volumes of RO concentrate discharge to enhance watersaving rates, effectively lowering water usage volumes, wastewater discharge volumes, and environmental impacts.
			Total energy consumed	GJ	194,777
	Energy Management	FB-PF-130a.1	Percentage grid electricity	Percentage (%)	62.99%
			Percentage renewable	Percentage (%)	1.47%
		CG-HP-250a.1	Revenue from products that contain REACH substances of very high concern (SVHC)	Reporting currency	$Pro-Partner\ products\ Shin\ Yue\ Kang\ contained\ some\ regulated\ EU\ REACH\ substances.\ Total\ revenues\ of\ related\ products\ in\ 2023\ amounted\ to\ NT\$\ 113,767,000.$
	Product Environmental.	CG-HP-250a.2	Revenue from products that contain substances on the California DTSC Candidate Chemicals List	Reporting currency	Grape King Bio does not have any products which contain substances on the California DTSC Candidate Chemicals List.
	Health, and Safety Performance	CG-HP-250a.3	Discussion of process to identify and manage emerging materials and chemicals of concern	Qualitative analysis	The inspection center at Grape King Bio is a TAF certified laboratory and operates according to ISO/IEC 17025 standards. Our inspection items include physical and chemical properties, compliance with sanitation regulations, and food safety factors. Our inspection technicians have received TAF certification and our laboratory personnel periodically take capabilities tests conducted by laboratories with third-party certifications to ensure that our inspection center adheres to the highest standards.
		CG-HP-250a.4	Revenue from products designed with green chemistry principles	Reporting currency	Grape King Bio does not currently use any materials that adhere to green chemistry principles , therefore the cost is NT\$ 0.
		FB-PF-250a.1	Global Food Safety Initiative (GFSI) audit (1) non-conformance rate and (2) associated corrective action rate for (a) major and (b) minor non-conformances	Rate	The three production lines (capsule, powder and granule, and sterilized soft bag lines) at Pingzhen Factory are all FSSC 22000 certified in accordance with the Global Food Safety Initiative (GFSI). Food safety inspections revealed no major food safety violations in 2023.
Social Capital	Food Safety	FB-PF-250a.2	Percentage of ingredients sourced from Tier 1 supplier facilities certified to a Global Food Safety Initiative (GFSI) recognized food safety certification program	Percentage (%) by cost	Grape King Bio had a total of 220 Tier 1 food suppliers in 2023. We conduct annual evaluations on our raw material suppliers to confirm that they have obtained international food safety certifications including HACCP, ISO22000, ISO 14001, and OHSAS 18001. In future, we will include other international GFSI food certification systems in our evaluations.
		FB-PF-250a.3	(1) Total number of notices of food safety violation received, (2) percentage corrected	Number, Percentage (%)	O%
		FB-PF-250a.4	(1) Number of recalls issued and (2) total amount of food product recalled	Number, Metric tons (t)	No product recall incident occurred in 2023. For more information, please refer to "2.2.3 Product Quality and Safety Inspections 4. Product Safety Assurance."
		FB-PF-260a.1	Revenue from products labeled and/or marketed to promote health and nutrition attributes	Reporting currency	Grape King Bio and Pro-Partner defines products with health and nutrition attributes as those with Ministry of Health and Welfare Health Food Certification. Total sales revenues for 2023 amounted to NT\$ 657,537,000.
	Health & Nutrition	FB-PF-260a.2	Discussion of the process to identify and manage products and ingredients related to nutritional and health concerns among consumers	Qualitative analysis	Relevant products possess manufacturing process quality control certifications and various experimental or scientific verifications, and we have also submitted applications to the Ministry of Health and Welfare. Products can only receive MOHW certification following a review by the Ministry of Health and Welfare Health Food Review Committee to confirm safety and efficacy. Consumers can check certification details on MOHW websites, or refer to the product certification information on our website.

Category	Disclosed Theme	Code	Accounting Metric	Measurement Unit	Value
		FB-PF-270a.1	Percentage of advertising impressions (I) made on children and (2) made on children promoting products that meet dietary guidelines	Percentage (%)	0%
Social Capital	Product Labeling & Marketing	FB-PF-270a.2	Revenue from products labeled as (I) containing genetically modified organisms (GMOs) and (2) non-GMO	Qualitative analysis	(i) In accordance with the "Regulations Governing Labeling of Packaged Foods Containing Genetically Modified Ingredients," the percentage of genetically modified ingredients in all Grape King Bio products is lower than 3% and are therefore regarded as non-genetically modified products. As a result, our income from genetically modified products was 0. [2] In 2023, all Grape King Bio and Pro-Partner products were non-genetically modified products, and total revenues were NT\$10,635,464,000.
		FB-PF-270a.3	Number of incidents of non-compliance with industry or regulatory labeling and/or marketing codes	Number	3
		FB-PF-270a.4	Total amount of monetary losses as a result of legal proceedings associated with labeling and/or marketing practices	Reporting currency	NT\$ 440,000
			(1) Total weight of packaging,	Metric tons (t)	486.69
		CG-HP-410a.1 FB-PF-410a.1 CG-HP-410a.2	(2) percentage made from recycled and/or renewable materials,	Ratio	In 2023, a total of 279.84 tons of product packaging came from environmentally friendly materials, accounting for 57.50% of the total weight of all product packaging.
	Packaging Lifecycle Management Environmental &	FB-PF-410a.2	and (3) percentage that is recyclable, reusable, and/or compostable	Ratio	In 2023, a total of 383.19 tons of product packaging can be recycled and reused, accounting for 78.73% of the total weight of all product packaging.
Business Models and Innovation	Social Impacts of Palm Oil Supply Chain	CG-HP-410a.2 FB-PF-410a.2	Discussion of strategies to reduce the environmental impact of packaging throughout its lifecycle	Qualitative analysis	Relevant products within the Group: 1. All Grape King Bio products with aluminum foil packaging (which account for 29.60% of Pro-Partner revenues) use 100% green paper pulp materials made from FSCTM (Forest Stewardship Council) certified wood materials, ensuring that our paper materials come from legitimate and well-managed forest sources that avoid shifting cultivation and deforestation. 2. Many Grape King Bio products have adopted recyclable plastic bottles and we work with recycling plants to maintain our spirit of sustainability. 3. We continue to actively discuss the feasibility of using recycled packaging materials with our suppliers to gradually increase the sustainability ratios of our packaging materials.
			Amount of palm oil sourced, percentage certified through the Roundtable on Sustainable Palm Oil (RSPO) supply chains as (a) Identity Preserved,	Metric tons (t)	No Grape King Bio products use palm oil.
	Environmental & Social Impacts of Palm Oil Supply	CG-HP-430a.1	(b) Segregated,	Metric tons (t)	0
	Chain		(c) Mass Balance,	Metric tons (t)	0
			or (d) Book & Claim	Percentage (%)	0%

Category	Disclosed Theme	Code	Accounting Metric	Measurement Unit	Value
	Environmental &	FB-PF-430a.1	Percentage of food ingredients sourced that are certified to third- party environmental and/or social standards, and percentages by standard	Percentage (%) by cost	We conduct annual evaluations of our raw material suppliers and included 21 ESG evaluation items for the first time in 2021. In future, we plan to include evaluation criteria relating to third-party environmental and social certifications.
Business Models and Innovation	Social Impacts of Ingredient Supply Chain	FB-PF-430a.2	Suppliers' social and environmental responsibility audit (I) non-conformance rate and (2) associated corrective action rate for (a) major and (b) minor non-conformances	Rate	In 2022, we distributed ESC self-evaluation questionnaires to 80 of our significant suppliers. All suppliers achieved a qualification rate of 100% on ESC evaluation items. We also distributed a survey on integrity and anti-corruption policy promotion to these 78 suppliers. Very few suppliers were unaware of our anti-corruption hotline and related measures, which we will continue to promote.
	Ingredient Sourcing	FB-PF-440a.1	Percentage of food ingredients sourced from regions with High or Extremely High Baseline Water Stress	Percentage (%) by cost	According to analysis of global baseline water stress regions from the World Resources Institute, Grape King Bio uses two key ingredients sourced from high baseline water stress regions. We will continue to be attentive of supply conditions and formulate corresponding countermeasures.
	mgreaters economy	FB-PF-440a.2	List of priority food ingredients and discussion of sourcing risks due to environmental and social considerations	Qualitative analysis	In 2022, we distributed ESG self-evaluation questionnaires to 78 of our significant suppliers. All suppliers achieved a qualification rate of 100% on ESG evaluation items.
Operatio	onal Indicators	CG-HP-000.A FB-PF-000.A	Units of products sold and total weight of products sold	Metric tons (t)	Total sales volumes for 2023 were 2,073,050 units. Total weight of products sold for 2023 was 2,364.09 tons, including only the content of Grape King Bio products and excludes the weight of OEM raw materials, supplies, sales giveaways, and shipping cartons.
		CG-HP-000.B, FB-PF-000.B	Number of manufacturing facilities	Number of factories	4 _(Noxe I)

Note 1: The number of factories includes four Grape King Bio locations at Zhongli, Pingzhen, Longtan, and Yungfeng factories, but excludes the factory at Shanghai Grape King.



ISO26000 Index

Core Subject	Issue	Corresponding Sections	Page No.	Remarks
Organizational governance	The system by which an organization makes and implements decisions in pursuit of its objectives	1.1 Corporate Governance and Transparency	27	
	Due diligence	4.2 Talent Recruitment and Structure	93	
	Human rights risk situations	4.2 Talent Recruitment and Structure	93	
	Avoidance of complicity-direct, beneficial and silent complicity	1.2 Corporate Integrity and Business Ethics	33	
	Resolving grievances	4.6 Employee Communication	109	
Human rights	Discrimination and vulnerable groups	1.2 Corporate Integrity and Business Ethics 4.2 Talent Recruitment and Structure	33 93	
	Civil and political rights	4.6 Employee Communication	109	
	Economic, social and cultural rights	4.4 Employee Compensation, Benefits, and Health	99	
	Fundamental principles and rights at work	4.4 Employee Compensation, Benefits, and Health	99	
	Employment and employment relationships	4.2 Talent Recruitment and Structure	93	
	Conditions of work and social protection	4.5.1 Safe and Hygienic Work Environments	106	
Labour practices	Social dialogue	Stakeholder Communication and Analysis of Key Issues	19	
	Health and safety at work	4.4.4 Health and Safety Management	102	
	Human development and training in the workplace	4.4 Employee Compensation, Benefits, and Health	99	
	Prevention of pollution	CH6 Green Environment-Environmental Management	123	
	Sustainable resource use	6.3 Management of Water Resources 6.4 Waste Management	133 137	
The environment	Climate change mitigation and adaptation	6.1 Grape King Bio Climate Actions Under the Task Force on Climate-Related Financial Disclosures (TCFD)	125	
	Protection of the environment, biodiversity and restoration of natural habitats	6.5 Biodiversity	139	

Core Subject	Issue	Corresponding Sections	Page No.	Remarks
	Anti-corruption	1.2.2 Avoiding Conflicts of Interest and Anti- Corruption	36	
	Responsible political involvement	Appendix Table 1	142	
Fair operating practices	Fair competition	1.2.1 Ethical Management and Moral Conduct	34	
	Promoting social responsibility in the value chain	Value Chain	17	
	Respect for property rights	1.5 Legal Compliance	44	
	Fair marketing, factual and unbiased information and fair contractual	2.2.3 Product Quality and Safety Inspections- Product Marketing and Promotion Management	60	
	practices	2.2.4 Tracking and Compliance Management	62	
Consumer issues	Protecting consumers' health and safety	2.2 Food Safety and Responsibility	57	
	Sustainable consumption	2.3 Sustainable Products	65	
	Consumer service, support, and complaint and dispute resolution	3.3.2 Customer Service Processes 3.3.3 Listening to Customer Opinions	81 83	
	Consumer data protection and privacy	3.3.4 Protection of Customer Privacy and Rights	84	
Consumer issues	Access to essential services	3.3 Customer Service	79	
	Education and awareness	3.3.3 Listening to Customer Opinions	83	
	Community involvement	5.2 Community Development	116	
	Education and culture	5.1 Academic Participation	115	
Community involvement and	Employment creation and skills development	5.1.2 Talent Cultivation Program	115	
development	Technology development and access	3.1 Innovation Management and Patents	69	
	Health	5.3 Care for the Disadvantaged	119	
	Social investment	CH5 Social Prosperity	111	

United Nations Global Compact Comparison Chart

Category	Ten Principles	Corresponding Sections	Page No.	Remarks
Lluman rights	Businesses should support and respect the protection of internationally proclaimed human rights; and	4.2 Talent Recruitment and Structure	93	
Human rights	make sure that they are not complicit in human rights abuses	4.1 Human Rights	87	
	Businesses should uphold the freedom of association and the effective recognition of the right to collective bargaining;	4.6 Employee Communication	109	
	the elimination of all forms of forced and compulsory labour;	1.2 Corporate Integrity and Business Ethics 4.5 Occupational Safety	33 105	
Labour	the effective abolition of child labour; and	1.2 Corporate Integrity and Business Ethics	33	
	the elimination of discrimination in respect of employment and occupation.	1.2 Corporate Integrity and Business Ethics 4.2 Talent Recruitment and Structure	33 93	
	Businesses should support a precautionary approach to environmental challenges;	CH6 Green Environment	123	
Environment	undertake initiatives to promote greater environmental responsibility; and	6.2 Management of Energy Resources and Greenhouse Gases 6.3 Management of Water Resources 6.4 Waste Management	130 133 137	
	Encourage the development and diffusion of environmentally friendly technologies	2.3 Sustainable Products	65	
Anti-corruption	Businesses should work against corruption in all its forms, including extortion and bribery.	1.2.2 Avoiding Conflicts of Interest and Anti-Corruption	36	



Independent Assurance Opinion Statement

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INDEPENDENT AUDITORS' LIMITED ASSURANCE REPORT

Grape King Bio Inc.,

We have undertaken a limited assurance engagement on the selected performance indicators in the Sustainability Report ("the Report") of Grape King Bio Inc., ("the Company") for the year ended

Subject Matter Information and Applicable Criteria

See Appendix 1 for the Company's selected performance indicators ("the Subject Matter Information") and applicable criteria

Responsibilities of Management

The management of the Company is responsible for the preparation of the Subject Matter Information in accordance with Taiwan Stock Exchange Corporation Rules Governing the Preparation and Filing of Sustainability Reports by TWSE Listed Companies, Universal Standards, Sector Standards and Topic Standards published by the Global Reporting Initiative (GRI), and for such internal control as management determines is necessary to enable the preparation of the Subject Matter Information that are free from material misstatement resulted from fraud or error.

Auditors' Responsibilities

Our responsibility is to plan and conduct our limited assurance engagement in accordance with Standard on Assurance Engagement 3000 "Assurance Engagements Other than Audits or Reviews of Historical Financial Information" issued by the Accounting Research and Development Foundation of the Republic of China to issue a limited assurance report on whether the Subject Matter Information (see Appendix 1) is free from material misstatement. The procedures performed in a limited assurance engagement vary in nature and timing from, and are less in extent than for, a reasonable assurance engagement and, therefore, a lower assurance level is obtained than a reasonable assurance.

We based on our professional judgment in the planning and conducting of our work to obtain evidence supporting the limited assurance. Because of the inherent limitations of any internal control, there is an unavoidable risk that even some material misstatements may remain undetected. The procedures we performed include, but not limited to:

- Inquiring of management and the personnel responsible for the Subject Matter Information to obtain an understanding of the policies, procedures, internal control, and information system relevant to the Subject Matter Information to identify areas where a material misstatement of the subject matter information is likely to arise
- · Selecting sample items from the Subject Matter Information and performing procedures such as inspection, re-calculation, re-performance, observation, and analytical procedures to obtain evidence supporting limited assurance.

-1-

Inherent Limitations

The Subject Matter Information involved non-financial information, which was subject to more inherent limitations than financial information. The information may involve significant judgment, assumptions and interpretations by the management, and the different stakeholders may have different interpretations of such information.

Independence and Quality Control

We have complied with the independence and other ethical requirements of the Norm of Professional Ethics for Certified Public Accountant in the Republic of China, which is founded on fundamental principles of integrity, objectivity, professional competence and due care, confidentiality and professional behavior.

The firm applies Standard on Quality Management 1 "Quality Management for Public Accounting Firms" issued by the Accounting Research and Development Foundation of the Republic of China. which requires the firm to design, implement and operate a system of quality management including policies or procedures regarding compliance with ethical requirements, professional standards, and applicable legal and regulatory requirements.

Based on the procedures we have performed and the evidence we have obtained, nothing has come to our attention that causes us to believe that the Subject Matter Information is not prepared, in all material respects, in accordance with the applicable criteria.

We shall not be responsible for conducting any further assurance work for any change of the Subject Matter Information or the applicable criteria after the issuance date of this report.

The engagement partner on the limited assurance report is Han-Ni Fang.

Deloitte & Touche Tainei Taiwan Republic of China

May 3, 2024

Notice to Readers

For the convenience of readers, the independent auditors' limited assurance report and the for the convenience of readers, me that penalty admines almost surface per accompanying summary of subject matter information have been translated into English from the original Chinese version prepared and used in the Republic of China. If there is any conflict between the English version and the original Chinese version or any difference in the interpretation of the two versions, the Chinese-language independent auditors' limited assurance report and summary of subject matter information shall prevail.

APPENDIX

SUMMARY OF SUBJECT MATTER INFORMATION

#	Subject Matter Information	Corresponding Section	Applicable Criteria	Industry-specific Disclosures of the Sustainability Metrics Describe in the Rules Governing the Preparation and Filing of Sustainability Reports
L	100% of our products have undergone food bygiene, food safety, and ugality management procedure that encompass centrol of operating personnel, locations, facility bygiene, and quality assurance systems.	02 Product Liability	The evaluation and improvement regarding the company's personnel, work environment, hygiene management of facilities and quality control system to improve food sanitation, safrey and quality, as well as the significant product and service categories and the percentage affected.	Taiwan Stock Exchange Corporation Rules Governing the Preparation and Experiments of the Reports by TWSE Listed Companies Article 4, Paragraph 1, Table 1-1, No.1

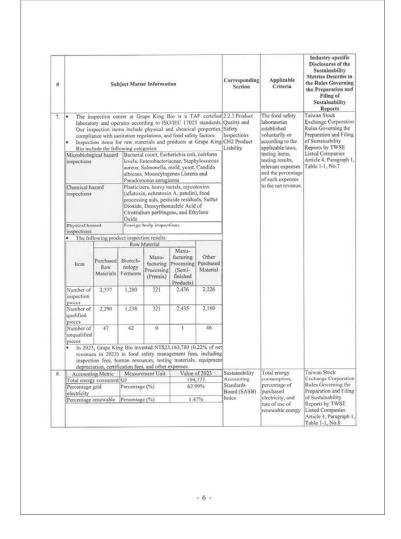
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#		3591		Information		Corresponding Section	Applicable Criteria	Industry-specific Disclosures of the Sustainability Metrics Describe in the Rules Governing the Preparation and Filling of Sustainability Reports
2.	 Events 	of Food Reg	ulation Vio	lations in 2023:		1.5 Legal	The types and number of	Taiwan Stock Exchange Corporation
	Category	Number of Incidents	Amount of Fine (NT\$)	Legal Basis	Violation Incidents 2023	Compliance 2.2.3 Product Quality and Safety	incidents of violation against the applicable	Rules Governing the Preparation and Filing of Sustainability
	Marketing	13	40,000	In violation of Article 28 of the Governing Food Safety and Sanitation Act	advertisements for "Sliim Turmeric Complex Essence Drink" and "Night Slim Turmeric Complex" are implicated in false, exaggerated or misleading,	Inspections	frod safety and sanitation laws and noncompliance with product and service information and labeling laws.	Reports by TWSE Listed Companies Article 4, Paragraph 1 Table 1-1, No.2
	and Labeling	2	400,000	In violation of Paragraph I, Article 14 of the Health Food Control Act	The labeling or advertisement of health foods such as "Health mark number-Antrodi a King" and "Health mark number-Sliim Probiotics King" involve false, exaggerated, or misleading content.			
	number	r of product	removals	and the total v	s zero, and both the weight of products			
3.	Grupe King series of pro certified gro	Bio's Carb C oducts use 10 een pulp for p	0% Forest 5 ackaging p		(FSCTM)	2.3.2 Green Product Packaging and Recycling	The percentage of the purchased volume in accordance with internationally recognized responsible production standards, categorized by standards.	Exchange Corporation Rules Governing the Preparation and Filing of Sustainability Reports by TWSE Listed Companies Article 4, Paragraph 1 Table 1-1, No.3
4.	ISO 22000 Pingzhen Fi certification for 8 dosag- completed i	and HACCP actory has re- is. Together, e forms. All f in 2023, achie hermore, 100%	management beived FSS0 these three follow-up in trying an ins	nt system certific C 22000, TQF a factories contain spections of pro- pection accomp	anch have received cations and our md NSF GMP n production lines sduction lines were dishment rate of uced by certified	Food Safety Protections	The percentage of the production volume manufactured in sites certified by an independent third party according to internationally recognized food safety management system standards.	Taiwan Stock Exchange Corporatio Rules Governing the Preparation and Filin of Sustainability Reports by TWSE Listed Companies Article 4, Paragraph 1 Table 1-1, No.4

M	1	atter Information	Corresponding Section	Applicable Criteria	Industry-specific Disclosures of the Sustainability Metrics Describe in the Rules Governing the Preparation and Filing of Sustainability Reports
	suppliers and outsourcing vende (Quality), C (Cost), D (Delivery evaluations and secoring are base consideration. The results of supplier audits of past three years are shown in the Year Total number of suppliers. Audited suppliers. Audited suppliers. Audited suppliers. Audited suppliers. Class A Class B	d on ethics and integrity conducted by Grape King Bio for the		The number and percentage of suppliers audited, and the audit items and results.	Taiwan Stock Exchange Corporation Rules Governing the Preparation and Filing of Sustainability Reports by TWSE Listed Companies Arciled 4, Paragraph 1, Table 1-1, No.5
6.	Grape King Bio has established tracking management mechanist Identification and Tracking Mar mechanisms encompass the pro- production lines at Zhongli Fact	an internal SAP system and voluntary in which adheres 100% to the "Product agement Procedures." Current flutes manufactured by the 6 food ory and Pingshen Factory (100% of the product identification and tracing	2.2.4 Tracking and Compliance Management	The product trace and track management conducted voluntarily or according to the applicable laws, and the percentage of such relevant products to the whole products.	Taiwan Stock Exchange Corporation Rules Governing the Preparation and Filing of Sustainability Reports by TWSE Listed Companies Article 4, Paragraph 1, Table 1-1, No.6

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#	Se	abject Matter Informatio		Corresponding Section	Criteria	Industry-specific Disclosures of the Sustainability Metrics Describe in the Rules Governing the Preparation and Filing of Sustainability Reports
).	Year	202		6.3	Total water withdrawn and	Taiwan Stock Exchange Corporation
	Water withdrawal (million liters)	Manufacturing Sites 340,98	Office Sites 14.20	Management of Water Resources	total water consumption	Rules Governing the Preparation and Filing
	Water consumption (million liters)	102.43	NA			of Sustainability Reports by TWSE Listed Companies Article 4, Paragraph 1, Table 1-1, No.9
10.	including only the excludes the we give aways, and shart The number of fa at Zhongli, Ping	products sold for 2023 he content of Grape Kit ight of OEM raw mate itipping cartons. actories includes four Grap tzhen, Longtan, and Yur yy at Shanghai Grape King	ng Bio products and crials, supplies, sales pe King Bio locations ngfeng factories, but	Accounting Standards Board (SASB) Index	Weight of products sold and number of production venues	Taiwan Stock Exchange Corporation Rules Governing the